

# DAKOTA UX-2 UNDERWATER THICKNESS GAUGE

The Dakota UX2 Underwater Thickness Gauge is an underwater material and coating thickness gauge ideal for offshore inspections.

# SPECIFICATIONS

#### **PHYSICAL**

#### Size:

Length (9.0 in/229mm). Diameter (2.375 in/60.33mm).

#### Weight:

1.5lbs (0.680kg) with 3 AA batteries.

# Keyboard:

Single button, magnetically coupled switch.

# **Operating Temperature:**

-20 to 140°F (-29C to 60°C).

#### **Underwater Case:**

High strength transparent plastic housing. Depth rating of 1000 feet (300 meters).

#### **Data Output:**

Bi-directional RS232 serial port, with USB converter. Windows® PC interface software.

# Display:

1/2 in (12.7mm) 4.5 digit LCD display. 3/8 in (9.5mm) 6 alpha LCD display. Both displays backlit (on/off/auto). **LED Lighting:** 8 blue leds (on/off).

#### **ULTRASONIC SPECIFICATIONS**

#### **Measurement Modes:**

# **Dual Element Probes**

Pulse-Echo (P-E): Coating Off.

Pulse-Echo Coating (PECT): Coating On.

Echo-Echo (E-E): Thru-Paint.

# Single Element Probes Triple-Echo (TCg): Thru-Paint.

Pulser: Dual square wave pulsers.
Receiver: Dual receivers - manual or
AGC gain control with 100dB range.
Manual gain: Limited to 5 gain settings
(vlow, low, med, high, vhigh (42 to 50dB).

**AGC:** Automatic gain setting. **Timing:** Precision 25MHz TCXO with single shot 100MHz 8 bit ultra low

power digitizer.

# **COMPUTER INTERFACE**

RS232 serial interface. PC software & USB converter cable included.

#### **MEASURING**

**Pulse-Echo Mode (P-E)** - (Pit & Flaw Detection) measures from 0.025 to 19.999 inches (0.63 to 508mm).

# Pulse-Echo Coating Mode (PECT) -

(Material, Coating, Pit & Flaw Detection): Material: 0.025 to 19.999 inches (0.63 to 508mm).Coating: 0.001 to 0.100 inches (0.01 to 2.54mm).

Echo-Echo Mode (E-E) - (Thru Paint & Coatings) measures from 0.100 to 4.0 inches (2.54 to 102mm). Will vary based on coating.

**Triple-Echo (TCg)** - 0.040 to 6.00 (1 to 152mm) inches in steel. Range will vary based on coating thickness,

material type, and probe.

## Resolution:

+/- 0.001 inches (0.01mm). **Units:** English & Metric

# **Velocity Range:**

0.0492 to 0.5510 in/us 1250 to 13995 meters/sec

8 fixed and 1 programmable Material Velocities (in/us):

- 1. Aluminum 2024 .251
- 2. Steel 4340 .233
- 3. Stainless Steel 302 .223
- 4. Iron .232
- 5. Cast Iron .180
- 6. PVC .094
- 7. Polystyrene .092
- 8. Polyurethane .070
- 9. Custom User

#### POWER SOURCE

Three 1.5V alkaline or 1.2V NiCad AA cells.

Typically operates for 50 hours on alkaline and 20 hours on NiCad (backlightoff). 15 hours on alkaline and 8 hours on Nicad (backlight on).

Auto power off if idle 5 min.

Battery status displayed on power up.

#### **DISPLAY**

## **Segmented Displays:**

**4.5 Digit LCD** - Primary measurement display.

6 Character LCD - Displays menu options.

**Repeatability Bar graph** - Bar graph indicates stability of reading.

#### **DATA STORAGE**

#### File Formats:

Grid (alpha numeric). Sequential (auto identifier).

**Programming:** Storage capacity of 1 file template. Size and dimension specified by the user.

**Storage capacity:** 5,000 readings, settings, and waveform graphics. **Memory:** 32 megabit non-volatile ram.

#### **TRANSDUCER**

**Auto Probe Zero:** Applies to dual element probes only.

# **Transducer Types**

**Dual Element:** 1 to 10MHz frequency range. Custom auto recognition probes (flaw & pit detection).

Single Element: 1 to 10MHz frequency

range - (General purpose). LEMO underwater connectors.

Standard 4 foot cable.

Custom transducers and cable lengths available for special applications.

#### CERTIFICATION

Factory calibration traceable to NIST & MIL-STD-45662A.

IP68 rating

#### **WARRANTY**

3 year limited

#### REPLACEMENT

UX-2 replaces UMX-2 & UG20DL



